



- 12 Loctite "514" Master Gasket (92-12564-2)
- 14 2 Cycle Outboard Oil (92-13249A24)
- 33 Loctite "RC/680" Retaining Compound (92-809833)
- 35 2-4-C w/Teflon (92-850736A1)

| Parts List | | | | | | |
|------------|-------|-----------|------------------------|-----|----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 885 | 9811A51 | CYLINDER BLOCK | 1 | (225) | 5 |
| 1 | 885 | 9811A50 | CYLINDER BLOCK | 1 | (200) | 5 |
| 2 | 10 | 818934 40 | SCREW (M8 X 40) | 4 | | 5 |
| 3 | | 856966 1 | COVER | 2 | | 5 |
| 4 | 16 | 90350 9 | STUD (M10 X 1.5 X 64) | 4 | | 5 |
| 5 | 16 | 815443 1 | STUD (M10 X 1.5 X 155) | 6 | | 5 |
| 6 | | 824857 2 | WATER DEFLECTOR | 6 | | 5 |
| 7 | 21 | 43278 3 | CHECK VALVE | 1 | | 5 |
| 8 | 17 | 67296 | CENTER MAIN PIN | 3 | | 5 |
| 9 | 17 | 43044 | DOWEL PIN | 1 | | 5 |
| 10 | 19 | 850309 | STOP PLUG | 6 | | 5 |
| 11 | 10 | 818934 35 | SCREW (M8 X 35) | 14 | | 5 |
| 12 | 10 | 824461 80 | SCREW (M10 X 1.5) | 8 | | 5 |
| 13 | | 858952 1 | BRACKET | 1 | | |
| 14 | 54 | 859376 | CLIP | 1 | | |
| 15 | | 821583 | PLUG-SERIAL NUMBER | 1 | | |
| 16 | | NSS | PLUG-SERIAL NUMBER | 1 | | |
| 17 | 12 | 856774 | WASHER | 10 | | |
| 18 | 11 | 40136 10 | NUT | 10 | | |
| 19 | | 821225 1 | BRACKET | 1 | | |
| 20 | 10 | 821300 16 | SCREW (M6 X 16) | 2 | | |
| 21 | | 822486 | GUIDE BRACKET | 1 | | |
| 22 | | 828558 1 | CRANK POSITION SENSOR | 1 | | |
| 23 | 10 | 821045 10 | SCREW (M5 X 10) | 1 | | |
| 24 | 1171 | 9787A 4 | LOWER END CAP | 1 | | 5 |
| 25 | 25 | 62700 | O RING | 1 | | 2,5 |
| 26 | 26 | 830898 1 | OIL SEAL | 2 | | 5 |
| 27 | 10 | 821300 20 | SCREW (M6 X 20) | 4 | | 5 |
| 28 | | 857186A 1 | PLATE ASSEMBLY | 1 | | |
| 29 | 23 | 855729 | MOUNT | 3 | | |
| 30 | 10 | 821301 45 | SCREW (M10 X 45) | 3 | | |
| 31 | 10 | 821301 50 | SCREW (M10 X 50) | 2 | | |
| 32 | 25 | 19565 | GROMMET-SPLIT | 1 | | |
| 33 | 12 | 855725 | WASHER | 6 | | |
| 34 | 54 | 858424 | CLAMP | 1 | | |
| 35 | 54 | 858951 | CLAMP | 1 | | |
| 36 | 10 | 821300 12 | SCREW (M6 X 12) | 2 | | |
| 37 | | 818574 | SEAL-CYLINDER HEAD | 2 | | 2,5 |
| 38 | 25 | 818573 | O RING | 6 | | 5 |
| . | | 854198A00 | POWERHEAD | 1 | (200) | |
| . | | 954199A00 | POWERHEAD | 1 | (225)CYLINDER HEADS HAVE I | |